

SPECIAL HOT FORGED FASTENERS THE PROMISE OF QUALITY & VALUE



Raw Material

Unified Numbering System (UNS)

Alloy C276 Alloy 22 Alloy B2 Alloy 200 Alloy 201 Alloy 400 Allov K500 Alloy 600 Alloy 601 Alloy 625 Alloy 718 Alloy 800HT Alloy 825 Alloy 925 Alloy A-286 Ti-Gr-2 Ti-6AV-4V Ti-Gr-7 6% Molybdenum Alloy 6% Molybdenum Alloy 6% Molybdenum Allov Alloy 209 Alloy 2205 Alloy 2507 Alloy 310S Alloy 321 Alloy 317L Alloy 904L Alloy 32760 Alloy C65500 Alloy C65100 Alloy C61400 Alloy C63200 Alloy PB102 CuZn39Pb3 Alloy C71500 Alloy C70600 Alloy 304L Alloy 316L Alloy 347

Alloy 410

UNS N10276 UNS N06022 UNS N10665 UNS N02200 UNS No2201 UNS N04400 UNS N05500 UNS N06600 UNS N06601 UNS N06625 UNS N07718 UNS N08811 UNS N08825 UNS N09925 UNS S66286 UNS R50400 UNS R56400 UNS R52400 UNS S31254 UNS N08926 UNS N08367 UNS S20910 UNS S32205/S31803 **UNS S32750 UNS S31008 UNS S32100 UNS S31703 UNS N08904 UNS S32760 UNS C65500 UNS C65100 UNS C61400 UNS C63200 UNS C51000 UNS C38500 UNS C71500 UNS C70600 UNS S30400 UNS S31600 UNS S34709 UNS S41000**

Common Trade Name

Hastellov C-276 Hastelloy C-22 Hastellov B-2 Nickel 200 Nickel 201 Monel 400 Monel K-500 Inconel 600 Inconel 601 Inconel 625 Inconel 718 Incoloy 800HT Incoloy 825 Incoloy 925 Incoloy A-286, A-286 Stainless Titanium Grade 2 Titanium Grade 5 Titanium Grade 7 Alloy 254SMO Alloy 25-6Mo, Alloy 926 AL-6XN Nitronic 50 (XM-19) Duplex 2205 Super Duplex 2507 Stainless Steel 310S Stainless Steel 321 / B8T Stainless Steel 317L Stainless Steel 904L) Super Duplex S32760 Silicon Bronze. Silicon Bronze. Aluminium Bronze. Aluminium Bronze. Phosphorus Bronze. Free Cutting Brass. Cupro Nickel 70/30. Cupro Nickel 90/10. Stainless Steel 304L / B8 Stainless Steel 316L / B8M Stainless Steel 347 / B8C Stainless Steel 410 / B6.

Hex Bolts & Hex Screws DIN 931 / ISO4014 & DIN 933/ISO4017

Our range of Hex Bolts & Hex Screws are is widely used for high-end industrial purpose and automobile industry. These are acknowledged for wear & tear resistance, cost effectiveness, and long functional life. The Hex Head Bolts offered by us are at par with international quality standards. These are available in various shapes and sizes, and other customized forms as per client's specifications and details. We offer these bolts in various grades to suit the application area at industry Competitive prices.

Stainless steel :- 304 (B8) , 316 (B8M), 316 L , 316 Ti , 317 L , 310 , 321H (B8T), 347H (B8C), SS 410 (B6) , 904 L (UB6) , A453 GR 660 A/B/C & D

Duplex & Super Duplex Steel :- UNS S31803 / UNS S32205 (F 51) , UNS S32750 (F 53) , UNS S32760 (F 55) , UNS S31254 (SMO 254)

High Nickel Alloys :- Monel 400 , Monel K 500 , Incoloy 600 , Incoloy 625 , Incoloy 800H , Incoloy 825 , Incoloy 718 , Incolel X-750 , Alloy 20 (CB 20) , Hastelloy C 276 , Hastelloy C 22, Hastelloy C4

Other Alloys :- Titanium Gr 2, Titanium Gr 5, Titanium Gr 7, Aluminium Bronze (AB 2), phosphorous Bronze (PB), Silicon Bronze C651/C655

Dimension range :- 5/16" (M6) up to 4" (M100) for all grades

Threaded Rods: DIN 975 & DIN 976

Stainless steel :- 304 (B8) , 316 (B8M), 316 L , 316 Ti , 317 L , 310 , 321H (B8T), 347H (B8C), SS 410 (B6) , 904 L (UB6) , A453 GR 660 A/B/C & D

Duplex & Super Duplex Steel :- UNS S31803 / UNS S32205 (F 51) , UNS S32750 (F 53) , UNS S32760 (F 55) , UNS S31254 (SMO 254)

High Nickel Alloys :- Monel 400 , Monel K 500 , Incoloy 600 , Incoloy 625 , Incoloy 800H , Incoloy 825 , Incoloy 718 , Inconel X – 750 , Alloy 20 (CB 20) , Hastelloy C 276 , Hastelloy C 22, Hastelloy C4

Other Alloys :- Titanium Gr 2, Titanium Gr 5, Titanium Gr 7, Aluminium Bronze (AB 2), phosphorous Bronze (PB), Silicon Bronze C651/C655

Dimension range :- 5/16" (M6) up to 4" (M100) for all grades

U-Bolts

We are able to provide extensive range of U-Bolts. The precision engineered range of U-Bolts offered by us are at par with international quality standards and available in various grades, sizes, thicknesses, and dimensions as per the industry related application. Besides, we also offer these U-Bolts with extra long nuts and in full round, half round and square profiles on client's request.

Stainless steel :- 304 (B8) , 316 (B8M), 316 L , 316 Ti , 317 L , 310 , 321H (B8T), 347H (B8C), SS 410 (B6) , 904 L (UB6) , A453 GR 660 A/B/C & D

Duplex & Super Duplex Steel :- UNS S31803 / UNS S32205 (F 51) , UNS S32750 (F 53) , UNS S32760 (F 55) , UNS S31254 (SMO 254)

High Nickel Alloys :- Monel 400 , Monel K 500 , Incoloy 600 , Incoloy 625 , Incoloy 800H , Incoloy 825 , Incoloy 718 , Inconel X – 750 , Alloy 20 (CB 20) , Hastelloy C 276 , Hastelloy C 22, Hastelloy C4

Other Alloys :- Tiatanium Gr 2, Titanium Gr 5, Titanium Gr 7 Alluminium Bronze (AB 2), phosphorous Bronze (PB), Silicon Bronze C651/C655

Dimension range :- 5/16" (M6) up to 4" (M100) for all grades

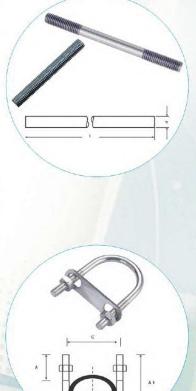
Features :

Accurate Dimension
Corrosion Resistance
High Efficiency
High tensile Strength Durability

Application Area :

Pipe Clamping
Foundation Support
Installations and automotive support systems







Socket Head Allen Cap Screws

Stainless steel :- 304 (B8) , 316 (B8M), 316 L , 316 Ti $\,$, 317 L , 310 , 321H (B8T), 347H (B8C), SS 410 (B6) , 904 L (UB6) , A 453 GR 660 A/B/C & D

Duplex & Super Duplex Steel :- UNS S31803 / UNS S32205 (F 51) , UNS S32750 (F 53) , UNS S32760 (F 55) , UNS S31254 (SMO 254)

 $\begin{array}{l} \mbox{High Nickel Alloys:-} Monel 400\,, Monel K\,500\,, Incoloy\,600\,, Incoloy\,625\,, Incoloy\,800H\,, \\ \mbox{Incoloy}\,825\,, Incoloy\,718\,, Incolel X\,-\,750\,, Alloy\,20\,(CB\,20)\,, Hastelloy\,C\,276\,, Hastelloy\,C\,22, \\ \mbox{Hastelloy}\,C4. \end{array}$

Other Alloys :- Titanium Gr 2, Titanium Gr 5, Titanium Gr 7, Aluminium Bronze (AB 2) , Phosphorous Bronze (PB), Silicon Bronze C651/C655

Dimension range :- 5/16" (M6) up to 4" (M100) for all grades

Hexagonal Nut

Hexagon Nuts are Designed to perfection, these nuts possess close tolerance and precision dimensions. Our quality controllers undertake stringent quality measures in order to provide our clients a flawless range of nuts. Further, to retain the trust of our valued clients, we also provide them with certificate regarding testing parameters undertaken by our organization.

We offer our range of Hexagon Nuts in various sizes, thicknesses & dimensions, and material grades. These nuts meet the requirements of hardware, engineering, electrical and various other industries. We also customize our range of Hexagonal Nuts to meet the different requirements of our clients. Further, our range can be availed at market competitive prices.

Stainless steel :- 304 (B8) , 316 (B8M), 316 L , 316 Ti $\,$, 317 L , 310 , 321H (B8T), 347H (B8C), SS 410 (B6) , 904 L (UB6) , A 453 GR 660 A/B/C & D

Duplex & Super Duplex Steel :- UNS S31803 / UNS S32205 (F 51) , UNS S32750 (F 53) , UNS S32760 (F 55) , UNS S31254 (SMO 254)

High Nickel Alloys :- Monel 400 , Monel K 500 , Incoloy 600 , Incoloy 625 , Incoloy 800H , Incoloy 825 , Incoloy 718 , Incolel X-750 , Alloy 20 (CB 20) , Hastelloy C 276 , Hastelloy C 22, Hastelloy C4

Other Alloys :- Titanium Gr 2, Titanium Gr 5, Titanium Gr 7, Aluminium Bronze (AB 2) , phosphorous Bronze (PB), Silicon Bronze C651/C655

Dimension range :- 5/16" (M6) up to 4" (M100) for all grades

Plain Washers

We manufacture range of Plain Washers in different size options, dimensions, and finishes to suit different industrial applications. These are in high demands in the competitive market owing to their dimensional accuracy, high tensile strength, abrasion resistance, flawless finish, and durability. Our range of Plain Washer is quality tested on well defined parameters by our team of quality controllers. We also manufacture different types of washers as well i.e Tab Washers, Heavy Duty Washers, Tooth Washers, etc. To satisfy our clients fully, we also provide them with testing certificate. Our plain washers are also available in customized forms and at market competitive price.

Stainless steel :- 304 (B8) , 316 (B8M), 316 L , 316 Ti , 317 L , 310 , 321H (B8T), 347H (B8C), SS 410 (B6) , 904 L (UB6) , A453 GR 660 A/B/C & D

Duplex & Super Duplex Steel :- UNS S31803 / UNS S32205 (F 51) , UNS S32750 (F 53) , UNS S32760 (F 55) , UNS S31254 (SMO 254)

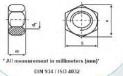
High Nickel Alloys :- Monel 400 , Monel K 500 , Incoloy 600 , Incoloy 625 , Incoloy 800H , Incoloy 825 , Incoloy 718 , Incolel X – 750 , Alloy 20 (CB 20) , Hastelloy C 276 , Hastelloy C 22, Hastelloy C4

Other Alloys :- Titanium Gr 2, Titanium Gr 5, Titanium Gr 7, Aluminium Bronze (AB 2) , phosphorous Bronze (PB), Silicon Bronze C651/C655

Dimension range :- 5/16" (M6) up to 4" (M100) for all grades









ANCHORS

REFRACTORY ANCHOR SYSTEMS

We manufactures a wide range of refractory anchor fixings to suit any particular application for retaining castable and brick installations.

- Refractory Anchors
- Refractory Brick Fixings
- Special Fixings and Special Fabrications

Manufactured from round bar or plate section, the anchors are available in a number of standard shapes. They are fixed with a thread or a weld, and can be supplied with a weld foot. The fixings are available in the full range of stainless steels and alloys, and can be made to suit any depth of lining.

CAST-IN ANCHORS

'Y' Anchors

These anchors are manufactured from 5-12mm diameter bar or from plate section. 'Y' anchors made from roundbar can be supplied open to any angle, with a plain end, weld leg or thread. The tips can be fitted with plastic caps to enable expansion of the tips at temperature. 'Y' anchors from plate section can be supplied open to any angle, or supplied closed for installation of pre-drilled fibreboard or other initial layers prior to opening on site.

Anchors can also be supplied pre-welded to a mild steelbase plate for ease of installation on site.

V' Anchors

Manufactured from bar diameter 5-12mm. The anchor legs can be supplied to individual requirements with odd engths, with bends or crimps, and with plastic end caps.



" V " ANCHORS

"Y" ANCHORS

ANCHORS ARE MANUFACTURED IN BELOW GRADES-

GRADES:

- SS 304/304L SS 310 SS 321/321H SS 330
- INCONEL 600 INCONEL 601 INCONEL 800

REFRACTORY FIXINGS

ANCHORS FOR BRICK INSTALLATION

A range of refractory fixings for brick installations is available. The anchors are designed to fit refractory bricks, and can be made to customers' specifications to suit any furnace brick. The range includes brick hooks made from bar, C-clips manufactured form plate and 'scissor clips'.

OTHER PRODUCTS

Stainless steel :- 304 (B8) , 316 (B8M), 316 L , 316 Ti , 317 L , 310 , 321H (B8T), 347H (B8C), SS410 (B6) , 904 L (UB6) , A453 GR 660 A/B/C & D

Duplex & Super Duplex Steel :- UNS S31803 / UNS S32205 (F 51) , UNS S32750 (F 53) , UNS S32760 (F 55) , UNS S31254 (SMO254)

High Nickel Alloys :- Monel 400 , Monel K 500 , Incoloy 600 , Incoloy 625 , Incoloy 800H , Incoloy 825 , Incoloy 718 , Inconel X – 750 , Alloy 20 (CB 20) , Hastelloy C 276 , Hastelloy C 22, Hastelloy C4.

 $\begin{array}{l} \textbf{Other Alloys:- Titanium Gr 2, Titanium Gr 5, Titanium Gr 7, Aluminium Bronze (AB 2), \\ Phosphorous Bronze (PB), Silicon Bronze C651/C655 \end{array}$

Dimension range :- 5/16" (M6) up to 4" (M100) forall grades

HEX HEAD PLUGS

IN GRADES - STAINLESS STEEL 304 L, 316 L, 310, 321, 347. AISI 904 L, MONEL 400 / K - 500, INCONEL 600 / 625 / 800 / 825 / 925, HASTELLOY C 22/ C 276, DUPLEX UNS S 31803, SUPER DUPLEX UNS 32750 / 32760, Silicon Bronze C651/C655 Diameter :-1/8" to 4"

BELLIVELLE WASHERS

We manufacture Belleville washer in imperial as well as metric sizes. Belleville washers also called conical spring washers are manufactured as per DIN 6796 & DIN 6908. The Belleville washers are designed specifically for Heavy Duty Bolted section such as Bus Bars, Transformers, Rectifiers, Heat Exchangers, Transmission etc. These washers are intended to counteract the effect of setting which results in bolt/nut assemblies working loose. They do not effectively prevent loosening of the assembly under varying radial load and are designed for use with short bolts predominantly subject to thrust. Belleville washers are high stressed components and cannot be used for dynamic loading and infrequent varying load applications. The force give in the table below is approximate.

Conical Spring washers as per DIN 6908 are intended for use with screw and washer assemblies as specified in DIN 6900 part 5. They are designed to use with bolted connections with bolts of property classes 8.8 to 10.9 (as specified in ISO 898 Part 1). Our Belleville Washers are tested as per DIN 6796 and DIN 267 Part 26.







